PRODUCT OVERVIEW





Electronic control Systems



DUST FILTER COMPONETS



HOW TO ORDER



ТИЯВО

PRODUCT INDEX



- Economiser with digital △P control Economiser with digital
- ΔP control
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- Cyclic sequencer
- Digital $\triangle P$ controller
- Electronic single timer
- TURBONET Bus system
- MATRIX Wiring system
- Dust emission probe
- Dust emission probe controller

- Series
- **BA** Series
- 5 Series
- PA Serie
- **BPB** Series
- TCONTEMP
- TURBO-NET 144

MTX

- **IC** Series
- DTC Series



E Series

Description

The control instruments "E" series economizer are among the most modern and complete available today on the market.

They have been built to command membrane solenoids on dust removal filters. A large back lighted liquid crystal display clearly shows the filter and the cleaning system status. It has a fast-flow setting menu with intuitive operation that allows the operator to choose one of five different languages offered, and to select from four different pressure-reading scales (mbar, kpa "H2O and mmH2O). The cloqging level can be seen on a numerical and/or graphic scale. The pre-coating deactivation function, the recognition of the valves connected and the postwashing function are all completely automatic.

What makes this "E" Series totally innovative is the software installed in the powerful microprocessor, which directs the full-automatic operation. This mode makes the instrument completely autonomous and independent in the management of the filter washing, modulating the pause and shooting time depending on the clogging level. The "cleaning", then, is increased or reduced automatically depending on the real needs; this optimizes the economy of the entire system.







DEVICE PERFORMANCES

LCD Display with backlight and friendly menus in six languages

Three modes of operation: manual, auto and full-auto mode to smart filter management

Operating time in seconds and minutes with selectable range for any applications Four units selectable for differential pressure measures

No selection jumpers required for the output voltages of the valves that is done automatically according to the positioning of the common of pulse valves in the terminal

Multi-selectable power supply thought just one jumper located in the terminals compartment

Post-cleaning function with selectable number of cycles up to 255 cycles

Hours counter and pulses counter Up two programmable alarm relays

Minimum differential pressure

Maximum differential pressure

Maximum current pulse valves dissipation

Pulse Valves not working alarm

Power down

External input to start/stop cleaning from remote

External input to start/stop cleaning from air tank sensor

Automatic precoating functions

4-20mA output to remote dP pressure

Zero crossing switching pulse valve

Pulse valves manual activation Selection of pulse-jet cleaning systems or rotating nozzle with self-selection of optimal parameters

Protection from current overload for device and pulse valves

WITH DIGITAL **AP CONTROL BY INTERNAL TRANSDUCER**

E Series

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CONNECTION LAYOUT

30 31 32 33 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 30 31 32 33 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 30 31 32 33 1 2 3 4 5 6 7 9 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 30 31 32 33 3

VALVES

Terminal	signal	Terminal	signal
1 EV1	Solenoid valve 1	9 EV9	Solenoid valve 9
2 EV2	Solenoid valve 2	10 EV10	Solenoid valve 10
3 EV3	Solenoid valve 3	11 EV11	Solenoid valve 11
4 EV4	Solenoid valve 4	12 EV12	Solenoid valve 12
5 EV5	Solenoid valve 5	13 EV13	Solenoid valve 13
6 EV6	Solenoid valve 6	14 EV14	Solenoid valve 14
7 EV7	Solenoid valve 7	15 EV15	Solenoid valve 15
8 EV8	Solenoid valve 8	16 EV16	Solenoid valve 16

The common of solenoid valves must be connected to the type of pilot according to the following table:

230V	230VAC 50Hz
115V	115VAC 50Hz
24DC	24VDC
24AC	24VAC 50Hz
	115V 24DC

NOTE: THE TERMINAL 31 IS THE GROUND OF DEVICE AND PULSE VALVES

ELECTRICAL CHARACTERISTICS

Power 230VAC ±10% 50 Hz 115VAC ±10% 50 Hz 24VAC ±10% 50 Hz 24VDC ±10% Output

24VAC (MAX 20VA @ Ton Max 5s) 24VDC (MAX 20W@ Ton Max 5s) 230VAC (MAX 20VA@ Ton=10s) 115VAC (MAX 20VA@ Ton=10s) Fuses

1 x 2 Ampere

Working temperature

-15°C÷50°C

Storage temperature -20°C÷60°C

Timing Pause time 5 s ÷ 50 min Working time (air pulse) 50 ms ÷ 10 s (step 10 ms)

Differential pressure Meter Range: 0 ÷ 10 KPa

Maximum differential pressure: 50 kPa – 0.5 bar

POWER

Power Supply 230-115-24/50hz Terminal 30 L phase Terminal 33 N Neutral Terminal 31 PE Ground

Power Supply 24 VDC Terminal 32 DC + Terminal 25 GND Negative Terminal 31 PE ground (internally connect to 25)

CE DIRECTIVES

This product is compliant with the following directives:

CE

Machine Directive 2006/42/EC 'Electromagnetic compatibility' related to the European Standard EN61000-6-2:2005 class B of the rule EN61000-6-4:2001. Low Voltage Directive 2006/95/CE related to the European Standard EN60947-1:2004



ECONOMISER FOR DEDUSTING PLANTS

WITH DIGITAL **AP CONTROL BY INTERNAL TRANSDUCER**

BA

BA4 / BA8 / BA12 / BA16 Series - Multiple output voltage

Up to 144 outputs available upon request with different enclosures



Connect by rylsan tube 4/6



88

DESCRIPTION

Economiser for dedusting plant cleaning cycle with digital ΔP control.

Microprocessor-operated device with electrical zero connected to ground which ensures high immunity to external interference and low field emissions.

Max 1 output relay. Max 2 volt free digital inputs.

BA4	to control	4 solenoid valves
BA8	to control	8 solenoid valves
BA12	to control	12 solenoid valves
BA16	to control	16 solenoid valves

TECHNICAL CHARACTERISTICS

Standard supply voltage	230 VAC / 115 VAC
Supply voltage available upon request	24 VAC / 24 VDC
Output voltage	230/115 / 24VAC - 24VDC
Working temperature range	-10°C ÷ +50°C
Absorbed power	10 VA (Stand by)
Protection level	IP65
Max no. of outputs	16
Dimensions	140x230x95 (BA4 - BA16)
Material	ABS / RAL 7035

STANDARD FEATURES

anual selection of output number / solenoid valve	
djustable activation time per each output from 0.05 to 5 sec.	
djustable interval time between two activations from 1 to 999 sec.	
ort circuit output protection	
anual activation of each single output	
gital differential pressure control	
fferential pressure reading by internal transducer (max 10kPa)	
aximum dP alarm with alarmed contact open and automatic reset	
ro dP reading adjustment	
DkPa dP reading full range	
dditional post-cleaning cycle after fan stop	
eaning cycle ON/OFF by volt free external contact	
ax 25W load power per each output	
put and output selection by JP1, JP2 and JP3 jumpers on the boar	d

ECONOMISER FOR DEDUSTING PLANTS

WITH DIGITAL $\triangle P$ CONTROL BY INTERNAL TRANSDUCER

BA4 / BA8 / BA12 / BA16 Series - Multiple output voltage Up to 144 outputs available upon request with different enclosures



NOTE DC: With 24VDC supply voltage, the available output voltage decreases by 2V for internal timer voltage drop. Check the compatibility with the solenoid valves used. Do no connect any supply voltage pole to ground with 24VDC supply voltage.

PARAMETER SETTING IN SET MODE In Run Mode press key C to enter the function menu

F01	Digital input use	0 = included $1 = excluded$
F02	Pulse time	0,05 ÷ 5,00 sec
F03	Time interval between events	1 ÷ 999 sec (see B3x)
F04	Number of outputs	0÷16
F05	Cycles after fan stop	0 ÷ 99
F06	Manual activation	C = Selection A = Output activation
F07	∆P control	0 = excluded $1 = includedo$
F08	Output voltage	24V, 115V, 230V (see HV)
F09	Zero ΔP adjustment	0,00 (see C8)
F10	ΔP threshold for cycle STOP	0,01 ÷ 9,99 kPa
F11	ΔP threshold for cycle START	0,01 ÷ 9,99 kPa
F12	Max ΔP alarm threshold	0,01 ÷ 9,99 kPa
F13	Fan mode selection	$0 =$ by contact $1 =$ by ΔP reading

Key A = Access to the selected function	Key A = Parameter decrement in
Key B = Exit from Set Up	Key B = Return to function menu
Key C = Function selection	Key C = Parameter increase in Set

OPERATION

Key C

Access to Set Up

When power is supplied, the cleaning cycle starts if all the conditions required for operation are present

OFF	Cycle stopped due to cleaning consent missing (D6 open)
- 0 -	Cycle stopped due to fan OFF
'P'	Cycle stopped due to low dP (Blinking display)
A01	No. of activated EV
•••	Cycles active after fan stop (Blinking points)
-	Bar indicating pause time flow between events
E	ΔP reading over 9.99kPa
Key B	Alarm Reset

NOTE

The device will automatically switch from Set Mode to Run Mode if no key is pressed for 5 minutes

ALARM DESCRIPTION

3,00/ H = Maximum $\triangle P$ alarm (*Blinking display*)

example: E1/05 = 05 output overload (*Blinking display*)

CE DIRECTIVES

This product is compliant with the following directives:

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Machine Directive 2006/42/EC 'Electromagnetic compatibility' related to the European Standard EN61000-6-2:2005 class B of the rule EN61000-6-4:2001. Low Voltage Directive 2006/95/CE related to the European Standard EN60947-1:2004.



RA

Description

S Series

These control instruments series "S" are among the most modern and complete available today on the market. They have been built to command membrane solenoids on dust removal filters. A large back lighted liquid crystal display clearly shows cleaning system status. It has a fast-flow setting menu with intuitive operation that allows the operator to choose one of six different languages offered. The recognition of the valves connected and the post-washing function are all automatic.

What makes this "S" Series totally innovative is the software installed in the powerful microprocessor, which directs the full-automatic operation.



DEVICE PERFORMANCES

LCD Display with backlight and friendly menu in six languages Operating time in seconds and minutes with selectable range for any application No selection jumpers required for the voltages of the valve Multi-selectable power supply without removing the panel or the card from enclosures Post-cleaning function with selectable number of cycles up to 255 cycles Hours counter and pulses counter Up two programmable alarm relays Pilot not working alarm Power down External input to start/stop cleaning from remote External input to start/stop cleaning from air tank sensor Zero crossing switching pilot valves Pilot manual activation Selection of pulse-jet cleaning systems or rotating nozzle with self-selection of optimal parameters

Protection from current overload for device and pilot valves



S Series

CONNECTION LAYOUT

30 31 32 33 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 30 31 32 33 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 30 31 32 33 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 30 31 32 33 1 2 3 4 5 6 7 9 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27</

VALVES

Terminal	signal	Terminal	signal
1 EV1	Solenoid valve 1	9 EV9	Solenoid valve 9
2 EV2	Solenoid valve 2	10 EV10	Solenoid valve 10
3 EV3	Solenoid valve 3	11 EV11	Solenoid valve 11
4 EV4	Solenoid valve 4	12 EV12	Solenoid valve 12
5 EV5	Solenoid valve 5	13 EV13	Solenoid valve 13
6 EV6	Solenoid valve 6	14 EV14	Solenoid valve 14
7 EV7	Solenoid valve 7	15 EV15	Solenoid valve 15
8 EV8	Solenoid valve 8	16 EV16	Solenoid valve 16

The common of solenoid valves must be connected to the type of pilot according to the following table:

Terminal	LEGEND	Voltages	
17	230V	230VAC 50Hz	
18	115V	115VAC 50Hz	
19	24DC	24VDC	
20	24AC	24VAC 50Hz	

NOTE: THE TERMINAL 31 IS THE GROUND OF DEVICE AND PULSE VALVES

ELECTRICAL CHARACTERISTICS

Power 230VAC ±10% 50 Hz 115VAC ±10% 50 Hz 24VAC ±10% 50 Hz 24VDC ±10% Output 24VAC (MAX 20VA @ Ton Max 5s) 24VDC (MAX 20W@ Ton Max 5s) 230VAC (MAX 20VA@ Ton=10s) 115VAC (MAX 20VA@ Ton=10s) Fuses 1 x 2 Ampere Working temperature -15°C÷50°C Storage temperature -20°C÷60°C

Timing

Pause time 5 s ÷ 50 min Working time (air pulse) 50 ms ÷ 10 s (step 10 ms)



Power Supply 230-115-24/50hz Terminal 30 L phase Terminal 33 N Neutral Terminal 31 PE Ground

Power Supply 24 VDC Terminal 32 DC + Terminal 25 GND Negative Terminal 31 PE ground (internally connect to 25)

CE DIRECTIVES

This product is compliant with the following directives:

CE

Machine Directive 2006/42/EC 'Electromagnetic compatibility' related to the European Standard EN61000-6-2:2005 class B of the rule EN61000-6-4:2001. Low Voltage Directive 2006/95/CE related to the European Standard EN60947-1:2004



PA4 / PA8 / PA12 / PA16 Series - Multiple output voltage Up to 144 outputs available upon request with different enclosures



DESCRIPTION

Sequencer for dedusting plant cleaning cycle. Microprocessor-operated device with electrical zero connected to ground which ensures high immunity to external interference and low field emissions.

Max 1 output relay. Max 2 volt free digital inputs.

PA4	to control	4 solenoid valves
PA8	to control	8 solenoid valves
PA12	to control	12 solenoid valves
PA16	to control	16 solenoid valves

TECHNICAL CHARACTERISTICS

Standard supply voltage	230 VAC / 115 VAC
Supply voltage available upon request	24 VAC / 24 VDC
Output voltage	230/115 / 24VAC - 24VDC
Working temperature range	-10°C ÷ +50°C
Absorbed power	10 VA (Stand by)
Protection level	IP65
Max no. of outputs	16
Dimensions	140x170x95 (PA4 - PA8)
Dimensions	140x230x95 (PA12 - PA16)
Material	ABS / RAL 7035

STANDARD FEATURES

Ianual selection of output number ∕ Autoselection	
djustable activation time per each output from 0.05 to 5 sec.	
djustable interval time between two activations from 1 to 999 sec.	
hort circuit output protection	
Ianual activation of each single output	
leaning cycle ON/OFF with external pressure controller by volt free c	ontact
dditional post-cleaning cycle after fan stop	
leaning cycle ON/OFF by volt free external contact	
1ax 25W load power per each output	
put and output selection by JP1, JP2 and JP3 jumpers on the board	





PA4 / PA8 / PA12 / PA16 Series - Multiple output voltage Up to 144 outputs available upon request with different enclosures



NOTE DC: With 24VDC supply voltage, the available output voltage decreases by 2V for internal timer voltage drop. Check the compatibility with the solenoid valves used. Do no connect any supply voltage pole to ground with 24VDC supply voltage.

PARAMETER SETTING IN SET MODE

Pulse time	0,05 ÷ 5,00 sec
Interval time between events	1 ÷ 999 sec (see B3x)
Number of outputs	0 ÷ 16 (seeB1b)
Cycles after fan stop	0 ÷ 99
Manual activation	C = Selection / A = output activation
Digital input	0 = C6, 1=D6 (see C6, D6)
Output voltage	24V, 115V, 230V (see HV)
	Interval time between events Number of outputs Cycles after fan stop Manual activation Digital input

Key A = Access to the selected function	Key A = Parameter decrement in Set
Key B = Exit from Set Up	Key $B = Return$ to function menu
Key C = Function selection	Key C = Parameter increase in Set

OPERATION

When power is supplied, the cleaning cycle starts if all the conditions required for operation are present

OFF	Cycle stopped due to cleaning consent missing (D6 open)	
- 0 -	Cycle stopped due to fan OFF	
1,00/P	Cycle stopped due to low dP (Blinking display)	
A01	No. of activated EV	
•••	Cycles active after fan stop (Blinking points)	
1,23	∆P reading (kPa)	
E	ΔP reading over 9.99kPa	
Key B	Alarm Rest	
Key C	Access to Set Up	

NOTE The de

The device will automatically switch from Set Mode to Run Mode if no key is pressed for 5 minutes

ALARM DESCRIPTION

3,00/H= Maximum ΔP alarm (Blinking display)

example: E1/05 = : E1/05=05 output overload (*Blinking display*)

CE DIRECTIVES

This product is compliant with the following directives:

((

Machine Directive 2006/42/EC 'Electromagnetic compatibility' related to the European Standard EN61000-6-2:2005 class B of the rule EN61000-6-4:2001. Low Voltage Directive 2006/95/CE related to the European Standard EN60947-1:2004.



RPR BPB Series







DESCRIPTION

Digital differential pressure controller between two points with microprocessor.

Maximum 2 output relays.

TECHNICAL CHARACTERISTICS

Standard supply voltage	230 VAC / 115 VAC
Supply voltage available upon request	24 VAC / 24 VDC
Operating temperature range	-10°C ÷ +50°C
Absorbed power	5 VA
Protection level	IP65
Dimensions (mm)	180x130x75

STANDARD FEATURES

PARAMETER SETTING IN SET MODE

In Run Mode press key C to enter the function menu

Zero ΔP adjustment	0,00 (see C8)
Min. ΔP alarm threshold	0,01 ÷ 9,99 kPa (E=disabled)
Max ΔP alarm threshold	0,01 ÷ 9,99 kPa
ccess to the selected function	Key A = Parameter decrement in Set
xit from Set Up	Key B = Return to function menu
unction selection	Key C = Parameter increase in Set
	Min. ΔP alarm threshold Max ΔP alarm threshold ccess to the selected function xit from Set Up

NOTE: The device will automatically switch from Set Mode to Run Mode if no key is pressed for 5 minutes

OPERATION

When power is supplied, dP control starts immediately

1,23	∆P reading (kPa)
E	∆P reading over 9.99kPa
Кеу В	Alarm reset
Key C	Access to Set Up

ALARM DESCRIPTION

3,00/H Max dP alarm (Blinking display) 0,50/L Min ∆P alarm (Blinking display)



ТИЯВО

TCONTEMP

TECHNICAL CHARACTERISTICS

Activation time20 to 300 ms, adjustableManual adjustmentby micro-switchSupply voltage range24 to 240 VAC/DC 50/60HzCurrent consumption4 mA maxWorking temperature-40°C ÷ +60°CProtection levelIP65Enclosure materialABS plastic FR gradeConnection typeEN175301-803 (ex DIN 43650A)IndicatorsON/OFF indication by LEDsStandard designVDE 01 10C	Interval time	0,5 to 45 minutes, adjustable
Supply voltage range24 to 240 VAC/DC 50/60HzCurrent consumption4 mA maxWorking temperature-40°C ÷ +60°CProtection levelIP65Enclosure materialABS plastic FR gradeConnection typeEN175301-803 (ex DIN 43650A)IndicatorsON/OFF indication by LEDs	Activation time	20 to 300 ms, adjustable
Current consumption4 mA maxWorking temperature-40°C ÷ +60°CProtection levelIP65Enclosure materialABS plastic FR gradeConnection typeEN175301-803 (ex DIN 43650A)IndicatorsON/OFF indication by LEDs	Manual adjustment	by micro-switch
Working temperature-40°C ÷ +60°CProtection levelIP65Enclosure materialABS plastic FR gradeConnection typeEN175301-803 (ex DIN 43650A)IndicatorsON/OFF indication by LEDs	Supply voltage range	24 to 240 VAC/DC 50/60Hz
Protection levelIP65Enclosure materialABS plastic FR gradeConnection typeEN175301-803 (ex DIN 43650A)IndicatorsON/OFF indication by LEDs	Current consumption	4 mA max
Enclosure materialABS plastic FR gradeConnection typeEN175301-803 (ex DIN 43650A)IndicatorsON/OFF indication by LEDs	Working temperature	-40°C ÷ +60°C
Connection typeEN175301-803 (ex DIN 43650A)IndicatorsON/OFF indication by LEDs	Protection level	IP65
Indicators ON/OFF indication by LEDs	Enclosure material	ABS plastic FR grade
	Connection type	EN175301-803 (ex DIN 43650A)
Standard design VDE 01 10C	Indicators	ON/OFF indication by LEDs
	Standard design	VDE 01 10C









TURBONET BUS SYSTEM CONTROLS - Up to 144 Valves

Connection to master controller by a single 3-core cable



TurboNet master controller has been designed to control cleaning cycle in dust collector filter applications. It features digital differential pressure control by internal transducer and provides effective cost reduction in electrical wiring procedures. It is a microprocessor operated system with electrical zero connected to ground which ensures high immunity to external interference and low field emissions.

Max 2 output relays and 2 volt free digital inputs.

TECHNICAL CHARACTERISTICS

T-RCP Series	
Fluid	Filtered and oilfree compressed air
Operating pressure	Min 0,5 bar - max 7,5 bar
Temperature range	-20°C +80°C
Base and cover	Die cast aluminium
Core tube	Stainless steel
Plunger	Stainless steel
Screws	Stainless steel
Coil insulation	Class H
Protection	IP66
Standar voltage	24V DC

MASTER WITH AP CONTROLLER	
Enclosure	IP65
Dimensions (mm)	160x137x103
Temperature	-10°C +70°C
Power inlet	110/220 AC
Power outlet	24DC
One time	0,05 ÷5 sec
Off time	1 ÷ 999 sec
ΔP	10kPa







Matrix System is designed to reduce time and cost of wiring installation.

Matrix require a simple connection to the sequencer and to pulse valve.

FEATURES

Matrix consist in moulded prewired connectors for pulse valve Turbo provide Matrix connectors with desired pitch between valves. Is compatible with any sequence controller available from the market.

Matrix can be supplied factory plugged to pulse valves on the header $\ensuremath{\mathsf{tank}}$

TECHNICAL CHARACTERISTICS

Connectors	Up to 12 per single belt
Cable diameter	8 mm
Protection	IP65
Temperature range	-20°C ∕ +80°C









DUST EMISSION PROBE

TC Series

DESCRIPTION

The TC probe surveys the passage of particles present in the gas, converting this physical phenomenon in an electric signal proportional to the dustiness degree. By comparing the signal generated by TC with preset thresholds in proper devices, it is possible to activate an alarm at the desired value. If the cause of the alarm is due to a broken bag, this can be identified if it is connected to proper devices belonging to ECO series which are envisaged for this kind of control.



TECHNICAL FEATURES

16 ÷ 24 VDC 100mA
4 ÷ 20mA activ
350 Ohm
120°C (standard)
-10° ÷ +50°C
80%
IP65





DUST EMISSION PROBE CONTROLLER

DTC Series

DTC



DESCRIPTION

Device designed to show and check the signal from Tribo-Electric probe to measure the quantity of dust in a duct with gas flow.

TECHNICAL FEATURES

Emission control by connecting a Tribo-Check Probe High emission pre-alarm with relay contact open in alarm and automatic reset High emission alarm with relay contact open in alarm and automatic reset TC Probe signal zero adjust Emission value set in mg/m³ TC Probe reading meaning time TC Probe signal reading in mA Double terminal on the board 2,5 mm² 250V 12A Multi language display

OPTIONS ON REQUEST

Cable glands type & Q.ty on request Other enclosures available on request





CERTIFIED

150

(0)(0)(2)



Certificate of Assessment

Turbo S.r.l.

Via Po, 33 - 20031 Cesano Maderno - MI

EQAICC hereby grants to the above company whose Quality Management System is in conformance with

ISO 9001:2008

Scope

Progettazione, produzione e commercializzazione di componenti per filtri depolveratori.

Design, production and trade of components for dust collector filters.

Registration No. U5379 First issued on 23rd July, 2004 Reissued on 15th May, 2010 This certificate is valid until 18th July, 2013





Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2000 requirements may be obtained by consulting EQAICC #602, AceTechno 1-cha, #197-17 Guro-Dong, Guro-Gu, Scoul, Korea / URL:www.eqaicc.com